

# Safety Data Sheet



## Hazardous Chemical, NON-Dangerous Goods

### 1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: **Solid Cast 670 - Part A**

**Recommended use:** Ambient temperature curing agent for mixing with Solid Cast 670 Part B. Solid Cast 670 Kit is used in areas such as potting and casting.

**Supplier:** Solid Solutions Group  
**ABN:** 11 003 303 591  
**Street Address:** 19 Ardena Court  
East Bentleigh VIC 3165  
**Telephone:** +61 (3) 9579-2044  
**Facsimile:** +61 (3) 9579-0573

**Emergency Telephone number:** (03) 6579-2044 (Mon - Fri, 9am - 5pm, AEST)

### 2. HAZARDS IDENTIFICATION

This material is hazardous according to health criteria of Safe Work Australia.



#### Signal Word

Danger

#### Hazard Classifications

Acute Toxicity - Inhalation - Category 4  
Skin Corrosion/Irritation - Category 2  
Serious Eye Damage/Irritation - Category 2A  
Sensitisation - Respiratory - Category 1  
Sensitisation - Skin - Category 1  
Carcinogenicity - Category 2  
Specific Target Organ Toxicity (Single Exposure) - Category 3 Respiratory Tract Irritation  
Specific Target Organ Toxicity (Repeated Exposure) - Category 2

#### Hazard Statements

H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
H335 May cause respiratory irritation.  
H351 Suspected of causing cancer .  
H373 May cause damage to organs through prolonged or repeated exposure.

#### Prevention Precautionary Statements

P102 Keep out of reach of children.  
P103 Read label before use.  
P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.

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- P260 Do not breathe dust, fume, gas, mist, vapours or spray.  
P264 Wash hands, face and all exposed skin thoroughly after handling.  
P271 Use only outdoors or in a well-ventilated area.  
P272 Contaminated work clothing should not be allowed out of the workplace.  
P281 Use personal protective equipment as required.  
P285 In case of inadequate ventilation wear respiratory protection.

## Response Precautionary Statements

- P101 If medical advice is needed, have product container or label at hand.  
P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308+P313 IF exposed or concerned: Get medical advice/attention.  
P312 Call a POISON CENTER or doctor/physician if you feel unwell.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.  
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.  
P362 Take off contaminated clothing and wash before reuse.

## Storage Precautionary Statements

- P403+P233 Store in a well-ventilated place. Keep container tightly closed.  
P405 Store locked up.

## Disposal Precautionary Statement

- P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

**Poison Schedule:** S6. Poison

## DANGEROUS GOOD CLASSIFICATION

Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

## 3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Benzene, 1,1'-methylenebis[isocyanato-	26447-40-5	30-60 % (w/w)
Isocyanic acid, polymethylenepolyphenylene ester	9016-87-9	30-60 % (w/w)
Ingredients determined to be Non-Hazardous		Balance

## 4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

**Inhalation:** Effects may be delayed. Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. If breathing laboured and patient cyanotic (blue), ensure airways are clear and have a qualified person give oxygen through a facemask. If breathing has stopped apply artificial respiration at once. In the event of cardiac arrest, apply external cardiac massage. Seek immediate medical advice.

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**Skin Contact:** Effects may be delayed. If skin or hair contact occurs, immediately remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre or a Doctor; or for 15 minutes and transport to Doctor or Hospital.

**Eye contact:** If in eyes, hold eyelids apart and flush the eyes continuously with running water. Continue flushing until advised to stop by the Poisons Information Centre or a Doctor; or for at least 15 minutes and transport to Doctor or Hospital.

**Ingestion:** Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Seek medical advice.

**Notes to physician:** Treat symptomatically. Effects may be delayed.

## 5. FIRE FIGHTING MEASURES

**Hazchem Code:** Not applicable.

**Suitable extinguishing media:** If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

**Specific hazards:** Combustible material.

**Fire fighting further advice:** On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

## 6. ACCIDENTAL RELEASE MEASURES

### SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

### LARGE SPILLS

Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

**Dangerous Goods - Initial Emergency Response Guide No:** Not applicable

## 7. HANDLING AND STORAGE

**Handling:** Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

**Storage:** Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Store locked up. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

This material is a Scheduled Poison Schedule 6 (Poison) and must be stored, maintained and used in accordance with the relevant regulations.

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## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### National occupational exposure limits:

	TWA		STEL		NOTICES
	ppm	mg/m3	ppm	mg/m3	
Isocyanates, all (as-NCO)	-	0.02	-	0.07	Sen

As published by Safe Work Australia.

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.

STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not be exceeded at any time during a normal eight-hour workday.

'Sen' Notice - sensitiser. The substance can cause a specific immune response in some people. An affected individual may subsequently react to exposure to minute levels of that substance.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept too as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

**Biological Limit Values:** As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the following ingredients in this material requires Health Surveillance:

Isocyanates

For detailed information see "Guidelines for Health Surveillance (Safe Work Australia)"

**Engineering Measures:** Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use only in well ventilated areas. Use with local exhaust ventilation or while wearing appropriate respirator. Vapour heavier than air - prevent concentration in hollows or sumps. Do NOT enter confined spaces where vapour may have collected.

**Personal Protection Equipment:** SAFETY SHOES, OVERALLS, GLOVES, SAFETY GLASSES, RESPIRATOR.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Wear safety shoes, overalls, gloves, safety glasses, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Hygiene measures:** Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Form:** Liquid  
**Colour:** Clear yellow  
**Odour:** Mild acrid

**Solubility:** Insoluble in water  
**Density:** 1.2 Kg/L @ 25 oC  
**Relative Vapour Density (air=1):** >1  
**Vapour Pressure (20 °C):** Approx. 0.0007 mmHg @ 20 oC  
**Flash Point (°C):** Approx. 150  
**Flammability Limits (%):** N App  
**Autoignition Temperature (°C):** N Av  
**Melting Point/Range (°C):** N Av  
**Boiling Point/Range (°C):** N Av  
**pH:** N App  
**Viscosity:** < 20 mm<sup>2</sup>/s  
**Total VOC (g/Litre):** N Av

(Typical values only - consult specification sheet)  
N Av = Not available, N App = Not applicable

## 10. STABILITY AND REACTIVITY

**Chemical stability:** This material is thermally stable when stored and used as directed.

**Conditions to avoid:** Elevated temperatures and sources of ignition.

**Incompatible materials:** Oxidising agents.

**Hazardous decomposition products:** Oxides of carbon and nitrogen, smoke and other toxic fumes.

**Hazardous reactions:** No known hazardous reactions.

## 11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

### Acute Effects

**Inhalation:** Harmful if inhaled. Material is an irritant to mucous membranes and respiratory tract. A respiratory sensitiser. Can cause possible allergic reactions.

**Skin contact:** Contact with skin will result in irritation. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

**Ingestion:** Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

**Eye contact:** An eye irritant.

### Acute toxicity

**Inhalation:** This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): 10 - 20 mg/L

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**Skin contact:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg bw

**Ingestion:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg bw

**Corrosion/Irritancy:** Eye: this material has been classified as a Category 2A Hazard (reversible effects to eyes). Skin: this material has been classified as a Category 2 Hazard (reversible effects to skin).

**Sensitisation:** Inhalation: this material has been classified as a Category 1 Hazard (respiratory sensitiser). Skin: this material has been classified as a Category 1 Hazard (skin sensitiser).

**Aspiration hazard:** This material has been classified as non-hazardous.

**Specific target organ toxicity (single exposure):** This material has been classified as a Category 3 Hazard. Exposure via inhalation may result in respiratory irritation.

## Chronic Toxicity

**Mutagenicity:** This material has been classified as non-hazardous.

**Carcinogenicity:** This material has been classified as a Category 2 Hazard.

**Reproductive toxicity (including via lactation):** This material has been classified as non-hazardous.

**Specific target organ toxicity (repeat exposure):** This material has been classified as a Category 2 Hazard. Exposure via inhalation may result in harm to the respiratory system.

## 12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

**Acute aquatic hazard:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >100 mg/L

**Long-term aquatic hazard:** This material has been classified as non-hazardous. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): >100 mg/L, where the substance is not rapidly degradable and/or BCF < 500 and/or log  $K_{ow}$  < 4.

**Ecotoxicity:** No information available.

**Persistence and degradability:** No information available.

**Bioaccumulative potential:** No information available.

**Mobility:** No information available.

## 13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

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## 14. TRANSPORT INFORMATION

### ROAD AND RAIL TRANSPORT

Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

### MARINE TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

### AIR TRANSPORT

Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

## 15. REGULATORY INFORMATION

### This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)  
The Stockholm Convention (Persistent Organic Pollutants)  
The Rotterdam Convention (Prior Informed Consent)  
Basel Convention (Hazardous Waste)  
International Convention for the Prevention of Pollution from Ships (MARPOL)

### This material/constituent(s) is covered by the following requirements:

- The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth).
- All components of this product are listed on or exempt from the Australian Inventory of Chemical Substances (AICS).
- All components of this product are listed on or exempt from the New Zealand Inventory of Chemical (NZIoC).

**HSNO Group Standard:** HSR002646 - Polymers (Toxic [6.7]) Group Standard 2006

## 16. OTHER INFORMATION

Reason for issue: Revised

This Material Safety Data Sheet has been prepared by Chemical Data Services Pty Ltd on behalf of its client.

Safety Data Sheets are updated frequently. Please ensure that you have a current copy.

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company.

Our responsibility for product as sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available upon request.