

Safety Data Sheet



Hazardous Chemical, Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: **Solid Cast 606 - Part B**

Recommended use: Ambient temperature curing agent formulation for mixing with Solid Cast 606 Part A. Solid Cast 606 Kit is used in areas such as clear castings, electrical encapsulation and badge coating.

Supplier: Solid Solutions Group
ABN: 11 003 303 591
Street Address: 19 Ardena Court
East Bentleigh VIC 3165
Telephone: +61 (3) 9579-2044
Facsimile: +61 (3) 9579-0573

Emergency Telephone number: (03) 6579-2044 (Mon - Fri, 9am - 5pm, AEST)

2. HAZARDS IDENTIFICATION

This material is hazardous according to health criteria of Safe Work Australia.



Signal Word

Danger

Hazard Classifications

Acute Toxicity - Oral - Category 4
Acute Toxicity - Dermal - Category 3
Acute Toxicity - Inhalation - Category 2
Skin Corrosion/Irritation - Category 1A
Serious Eye Damage/Irritation - Category 1
Specific Target Organ Toxicity (Repeated Exposure) - Category 2

Hazard Statements

H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.
H330 Fatal if inhaled.
H373 May cause damage to organs through prolonged or repeated exposure.

Prevention Precautionary Statements

P102 Keep out of reach of children.
P103 Read label before use.
P260 Do not breathe dust, fume, gas, mist, vapours or spray.
P264 Wash hands, face and all exposed skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective clothing, gloves, eye/face protection and suitable respirator.
P284 Wear respiratory protection.

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Response Precautionary Statements

- P101 If medical advice is needed, have product container or label at hand.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P312 Call a POISON CENTER or doctor/physician if you feel unwell.
P314 Get medical advice/attention if you feel unwell.
P330 Rinse mouth.
P361 Remove/Take off immediately all contaminated clothing.
P363 Wash contaminated clothing before reuse.

Storage Precautionary Statements

- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal Precautionary Statement

- P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

Poison Schedule: S5. Caution

DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Dangerous Goods Class: 8

Subrisk 1: 6.1

3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Cyclohexanamine, 4,4'-methylenebis[2-methyl- Ingredients determined to be Non-Hazardous	6864-37-5	>99 % (w/w) Balance

4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

Inhalation: Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. If breathing laboured and patient cyanotic (blue), ensure airways are clear and have a qualified person give oxygen through a facemask. If breathing has stopped apply artificial respiration at once. In the event of cardiac arrest, apply external cardiac massage. Seek immediate medical advice.

Skin Contact: This material, or a component of the material, can be absorbed through the skin with resultant toxic effects. If skin or hair contact occurs, immediately remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre or a

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Doctor; or for 15 minutes and transport to Doctor or Hospital. For gross contamination, immediately drench with water and remove clothing. Continue to flush skin and hair with plenty of water (and soap if material is insoluble). For skin burns, cover with a clean, dry dressing until medical help is available. If blistering occurs, do NOT break blisters. If swelling, redness, blistering, or irritation occurs seek medical assistance.

Eye contact: Immediately irrigate with copious quantities of water for 15 minutes. Eyelids to be held open. Remove clothing if contaminated and wash skin. Urgently seek medical assistance. Transport to hospital or medical centre.

Ingestion: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Immediately call Poisons Centre or Doctor.

Notes to physician: Treat symptomatically. Can cause corneal burns.

5. FIRE FIGHTING MEASURES

Hazchem Code: 2X

Suitable extinguishing media: If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards: Combustible material.

Fire fighting further advice: On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS

Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: 37

7. HANDLING AND STORAGE

Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Store locked up. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

This material is classified as a Class 8 Corrosive, Division 6.1 Toxic Substance as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZS5433:

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Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

This material is a Scheduled Poison Schedule 5 (Caution) and must be stored, maintained and used in accordance with the relevant regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits: No value assigned for this specific material by Safe Work Australia.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

National occupational exposure limits: Natural ventilation should be adequate under normal use conditions.

Personal Protection Equipment: SAFETY SHOES, OVERALLS, GLOVES, CHEMICAL GOGGLES, RESPIRATOR.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Wear safety shoes, overalls, gloves, chemical goggles, respirator. Use with adequate ventilation. If inhalation risk exists wear organic vapour/particulate respirator meeting the requirements of AS/NZS 1715 and AS/NZS 1716. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Hygiene measures: Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form: Liquid
Colour: Colourless to slight yellow
Odour: Irritating ammoniacal odour

Solubility: In water: Approx. 3.6 g/L
Specific Gravity (20 °C): 0.95
Relative Vapour Density (air=1): Approx. 8
Vapour Pressure (20 °C): <10.34 mmHg @ 21 °C
Flash Point (°C): Approx. 141
Flammability Limits (%): N App
Autoignition Temperature (°C): N Av
Melting Point/Range (°C): N Av
Boiling Point/Range (°C): N Av
pH: N App
Viscosity: N Av
Total VOC (g/Litre): N Av

(Typical values only - consult specification sheet)
N Av = Not available, N App = Not applicable

10. STABILITY AND REACTIVITY

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Chemical stability: This material is thermally stable when stored and used as directed.

Conditions to avoid: Elevated temperatures and sources of ignition.

Incompatible materials: Oxidising agents.

Hazardous decomposition products: Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions: No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Fatal if inhaled. Material may be an irritant to mucous membranes and respiratory tract.

Skin contact: Toxic in contact with skin. Can be absorbed through the skin with resultant toxic effects. Contact with skin will result in severe irritation. Corrosive to skin - may cause skin burns.

Ingestion: Harmful if swallowed. Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.

Eye contact: A severe eye irritant. Corrosive to eyes: contact can cause corneal burns. Contamination of eyes can result in permanent injury.

Acute toxicity

Inhalation: This material has been classified as a Category 2 Hazard. Acute toxicity estimate (based on ingredients): 0.5 - 2.0 mg/L

Skin contact: This material has been classified as a Category 3 Hazard. Acute toxicity estimate (based on ingredients): 200 - 1,000 mg/Kg bw

Ingestion: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): 300 - 2,000 mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as a Category 1 Hazard (irreversible effects to eyes). Skin: this material has been classified as a Category 1A Hazard (irreversible effects to skin).

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as not a skin sensitiser.

Aspiration hazard: This material has been classified as non-hazardous.

Specific target organ toxicity (single exposure): This material has been classified as non-hazardous.

Chronic Toxicity

Mutagenicity: This material has been classified as non-hazardous.

Carcinogenicity: This material has been classified as non-hazardous.

Reproductive toxicity (including via lactation): This material has been classified as non-hazardous.

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Specific target organ toxicity (repeat exposure): This material has been classified as a Category 2 Hazard. Exposure via oral, dermal or inhalation may result in harm to the liver, kidney, adrenal gland, heart and blood.

12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

Acute aquatic hazard: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >100 mg/L

Long-term aquatic hazard: This material has been classified as a Category Chronic 2 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): 1 - 10 mg/L, where the substance is not rapidly degradable and/or BCF \geq 500 and/or log Kow \geq 4.

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Bioaccumulative potential: No information available.

Mobility: No information available.

13. DISPOSAL CONSIDERATIONS

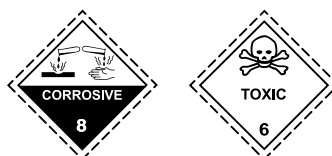
Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".



UN No: 2922
Dangerous Goods Class: 8
Subrisk 1: 6.1
Packing Group: II
Hazchem Code: 2X
Emergency Response Guide No: 37

Proper Shipping Name: CORROSIVE LIQUID, TOXIC, N.O.S. (2,2-DIMETHYL-4,4'-METHYLENEBIS(CYCLOHEXYLAMINE))

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1), dangerous when wet substances (Class 4.3), oxidising agents (Class 5.1), organic peroxides (Class 5.2), radioactive substances (Class 7) or food

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and food packaging in any quantity. Note 1: Concentrated strong alkalis are incompatible with concentrated strong acids. Note 2: Concentrated strong acids are incompatible with concentrated strong alkalis. Note 3: Acids are incompatible with Dangerous Goods of Class 6 which are cyanides. Exemptions may apply.

MARINE TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea. This material is classified as a Marine Pollutant (P) according to the International Maritime Dangerous Goods Code.

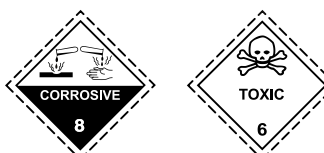


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AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.



UN No: 2922
Dangerous Goods Class: 8
Subrisk 1: 6.1
Packing Group: II

Proper Shipping Name: CORROSIVE LIQUID, TOXIC, N.O.S. (2,2-DIMETHYL-4,4'-METHYLENEBIS(CYCLOHEXYLAMINE))

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)
The Stockholm Convention (Persistent Organic Pollutants)
The Rotterdam Convention (Prior Informed Consent)

This material is subject to the following international agreements:

Basel Convention (Hazardous Waste)

- Wastes from production, formulation and use of resins, latex, plasticizers, glues/adhesives

International Convention for the Prevention of Pollution from Ships (MARPOL)

- Annex III - Harmful Substances carried in Packaged Form

This material/constituent(s) is covered by the following requirements:

- The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the

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Therapeutic Goods Act (Commonwealth).

- All components of this product are listed on or exempt from the Australian Inventory of Chemical Substances (AICS).
- All components of this product are listed on or exempt from the New Zealand Inventory of Chemical (NZIoC).

HSNO Group Standard: HSR002645 - Polymers (Toxic [6.1])Group Standard 2006

16. OTHER INFORMATION

Reason for issue: Revised

This Material Safety Data Sheet has been prepared by Chemical Data Services Pty Ltd on behalf of its client.

Safety Data Sheets are updated frequently. Please ensure that you have a current copy.

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company.

Our responsibility for product as sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available upon request.