



**Moulding and Casting Materials**  
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## TECHNICAL DATA

PRODUCT WARRANTY, DISCLAIMER AND LIMITATION OF LIABILITY ARE FOUND ON THE REVERSE SIDE

**MATERIAL DESCRIPTION:** Victory (r) Brown  
**MATERIAL CODE:** B1 F29DOA-Q, B1 F30D1 B-Q, B1 F 1 D1 E-Q  
**REVISION NO:** 2  
**REVISION DATE:** 11/01/2000

Test Description	Test Method	Min	Max	Typical
MELT PT. °F(C)	ASTM D-3954	165/(73.8)	175(79.4)	
MELT PT. °F(☉)	ASTM D-127			
MELT PT. °F(☉)	ASTM D-87			
CONGEAL PT °F(☉)	ASTM D938			
PENETRATION @ 77 °F	ASTM D-1321	20	35	
PENETRATION @ 100 °F	ASTM D-1321			
PENETRATION @ 110 °F	ASTM D-1321	98	218	
PENETRATION @ 140 °F	ASTM D-1321			
VISC @ 210 °F (SUS)	ASTM D-445/2161	70	90	
VISC @ 210 °F (cP)	ASTM D-3236			
SAYBOLT COLOUR	ASTM D-156			
COLOUR	ASTM D-1500			Brown
OIL CONTENT	ASTM D-721			
FDA Approval	FDA 172.886			
ODOR (HOT/COLD)	BWM120			OK/OK
VISUAL INSPECTION	BWM122			PASS