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British United Industries (Vic) Pty Ltd ATF Byrne Hughes Family Business Trust Trading as A to Z Solid Solutions ABN 46 977 073 014 ACN 006 303 591

Polytek POLYFOAM TDS

PHYSICAL PROPERTIES:

	PolyFoam R-5/8	PolyFoam F-5
Mix Ratio	1A:1B (Wt. r Vol.)	1A:1B (Wt.)
Mix Viscosity (cP)	1100	1400
Cream Time (sec)	45	45
Rise Time (min)	2	3-5
Tack-Free Time (min)	3	25
Demold Time (min)	10-15	30-60
Free-Rise Density (lb/ft ³)	5 (R-5), 8 (R-8)	5
Molded Density (lb/ft ³)	8-20	8-15

PACKAGING:

	Kit	Net Wt. (lb)	
		A	B
PolyFoam	4 lb	2 (2.15)	2 (1.85)
R-5, R-8, (F-5)	16 lb	8 (8.6)	8 (7.4)
Mix Ratio 1A:1B	80 lb	40 (43)	40 (37)